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DECLARATION AND POWER OF ATTORNEY

We, STEFAN BÜTTNER, THOMAS MULLER-HIRSCH, MICHAEL TANCH, JÜRGEN DÖTTLING AND GERHARD HAMMANN, hereby declare that we are citizens of Germany and residents of Markgröningen, Simmozheim, Leonberg, Ditzingen and Korntal-Münchingen, and that our Post Office Addresses are Ludwig-Heyd-Strasse 10, D-71706 Markgröningen; Walter-Flex-Strasse 6/1, D-75397 Simmozheim; Achalmstrasse 16/3, D-71229 Leonberg; Am Maurener Berg 16, D-71254 Ditzingen and Auf dem Rossbühl 7, D-70825 Korntal-Münchingen, respectively; that we believe we are the original, first and joint inventors of the subject matter which is claimed and for which a patent is sought on the invention entitled

**METHOD AND APPARATUS FOR PRODUCING A  
THREADED PROJECTION ON A PLATE SHAPED WORKPIECE**

the specification of which is attached hereto.

We hereby state that we have reviewed and understand the contents of the above identified specification, including the claims.

We acknowledge the duty to disclose information which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations, Section 1.56(a).

We hereby claim foreign priority benefits under Title 35, United States Code, Section 119 of any foreign application for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

Prior Foreign Application(s): Priority Claimed

NUMBER	COUNTRY	FILING DATE	Yes <u>X</u> No
03 005 460.5	Europe	March 15, 2003	

We hereby declare that all statements made herein of our own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

We hereby appoint Peter L. Costas, Registration No. 18,637, whose Post Office Address is 225 Asylum Street, Hartford, Connecticut 06103, my attorney to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith. Address all correspondence to Peter L. Costas at the aforesaid address and direct all telephone calls to him at Area Code 860, Telephone No. 241-2630.

\_\_\_\_\_  
Date

\_\_\_\_\_  
STEPHAN BÜTTNER  
Residence Address:  
Ludwig-Heyd-Strasse 10, D-71706  
Markgröningen Germany

\_\_\_\_\_  
Date

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THOMAS MULLER-HIRSCH  
Residence Address:  
Walter-Flex-Strasse 6/1, D-75397  
Simmozheim, Germany

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Date

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MICHAEL TANCH  
Achalmstrasse 16/3, D-71229  
Leonberg, Germany

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Date

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JÜRGEN DÖTTLING  
Am Maurener Berg 16, D-71254  
Ditzingen, Germany

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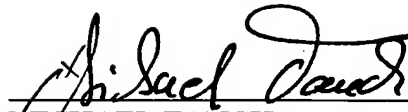
Date

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GERHARD HAMMANN  
Auf dem Rossbühl 7, D-70825  
Korntal-Münchingen, Germany

03.05.04

Date



MICHAEL TANCH  
Achalmstrasse 16/3, D-71229  
Leonberg, Germany

04.05.2004

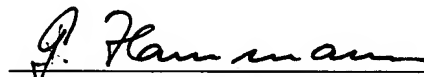
Date



JÜRGEN DÖTTLING  
Am Maurener Berg 16, D-71254  
Ditzingen, Germany

06.05.2004

Date



GERHARD HAMMANN  
Auf dem Rossbühl 7, D-70825  
Korntal-Münchingen, Germany

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DECLARATION AND POWER OF ATTORNEY

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13.4.04  
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